



is used for structure, Reinforcement of civil construction, Monument, Sign board pole, Roller coaster, Pedestrian bridge etc.

## **Bending Application**

Material: Carbon Steel, Stainless Steel,

Aluminum etc.

Shape: H Beam, Angle, Channel, Square Pipe,

Rectangular Pipe, Bar

Example :H beam size : Max.900 H
Bending Radius: H100×100 6/8mm
250mmR H600×200 11/17mm 3500mmR

## ■ Bending For Structures



Advances in CAD now allow for the use of many curves in structures. Conse-quently, DHF's bends support the free design and creation of a wide range of beautiful structures: aqueducts, pedestrian bridges, bridge footing arches, roof beams for stadiums, stations, pavilions, amusement facilities such as jet coast-ers, elevated railway pillars, supports for automotive noise insulation boards,monuments, and many others.



## ■ Pipe Bend For Plant & Shipbuilding





Bend pipes can meet various material requirements and adopt any bending radius and angle as well as multiple bends as required for use in applications for various and diverse industries and piping systems.

| Bending radius       | Industry   | Examples  | Applicable material   |
|----------------------|--|---|---|
| 1.5DR~3DR            | Petroleum refinery, petrochemical<br>Environmental equipment, area-wide<br>air conditioning Foods, medicines<br>Store<br>Shipbuilding,<br>Floating Production Storage<br>Offloading (FPSO) | Miscellaneous Fertilizer Refuse disposal, sludge disposal LNG, LPG Marine piping * * * * * Cargo oil pipe | Carbon Steel/Stainless steel/Low Alloy<br>Carbon Steel/Low Alloy<br>Carbon Steel/Stainless steel/Low Alloy<br>Stainless Steel<br>Stainless Steel/Aluminum Killed Steel<br>Carbon Steel<br>1% Cr |
| 3DR~5DR              | Petrochemical  | Terephthalic acid plant   | Titanium  |
| 5DR~15DR             | Petrochemical  | Pellet transport, powder transport  | Stainless Steel   |
| Special shape        | Petroleum refinery<br>Gas treatment  | CCR heating furnace tube<br>Reformer<br>Ethylene/naphtha<br>reaction tube                                 | Inconnel, 9 Cr<br>Incolloy, stainless steel<br>Centrifuge-cast pipe<br>Interior-finned tube   |
| Special applications | Petrochemical  | Heat-insulation pipe  | Duplex tubes with stainless and carbon steels   |